

Work Order ID 131345

131345

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Item ID: D350-578-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw Wearplate Installation

Start Date: 4/02/15 Start Qty: 2.00

Required Date: 4/02/15 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 1504-02 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D350-578	H	MLJ

100	Document Control	0.00
100	DOCUMENT CONTROL	
DC	Memo	0.00
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D350-578-031 CHG 003	

MLJ 150402
2

105	Pick Kit	0.00
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105		
Packaging	Memo	0.00
Packaging		

1 DAS
27
9-89

APR 02 2015

110	QC4- 100% Inspect kits for completeness	0.00
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110		
QC	Memo	0.00
Quality Control		

(1x) DAS
46
9-89
APR 06 2015

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Item ID: D350-578-031 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bearpaw Wearplate Installation
 Start Date: 4/02/15 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/02/15 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00				(10)	DAS 46 9-89	APR 06 2015	
120	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-031 and DSI9429								
Packaging	Location: _____ PPP Rev: _____	Sold							
130	QC21- Final Inspection - Work Order Release	0.00							
130	Memo	0.00							
QC									
Quality Control									

15/4/6 DJ

AS-4-6

Picklist Print

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Parent Item: D350-578-031

D350-578-031

Parent Item Name: Bearpaw Wearplate Installation

Start Date: 4/02/15

Required Date: 4/02/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B
14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30
JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3859-041		Manufactured	No			105	Each	3.0000	2	4			
D3859-041									**			DAS 27 9-89	
Wearplate													
	DAS 46 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		APR 02 2015	DAS 28 9-89
				ST613				3					
				130247				3		12	2		
AN4-16A		Purchased	No				Each	82.0000		24			
AN4-16A									**			DAS 27 9-89	
Bolt													
	DAS 46 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		APR 02 2015	DAS 28 9-89
				FG				5					
				121541				5					
				ST325A				38					
				M131800				38		12			
				ST343				39					
				M128813				4					
				M131420				35					
AN4-17A		Purchased	No			105	Each	233.0000	12	24			
AN4-17A									**			DAS 27 9-89	DAS 28 9-89
Bolt													
	DAS 46 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		APR 02 2015	
				ST325A				100					
				M131800				100					
				ST343				133					
				M129909				6					
				M131139				4					
				M131377				123		12			

Picklist Print

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Parent Item: D350-578-031

D350-578-031

Parent Item Name: Bearpaw Wearplate Installation

Start Date: 4/02/15

Required Date: 4/02/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

105

Each

1,653.000

24

48

NAS1149D0463J

DAS

46

WASHER

9-89

DAS

27

APR 02 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

136

M129390

136

ST269

1120

M130799

507

M131624

613

24

MS21042L4

Purchased

No

105

Each

2,422.000

12

24

MS21042L4

DAS

46

Locknut

9-89

DAS

27

APR 02 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

634

m127813

634

ST260a

1056

m130799

56

m131803

1000

12

ST305

690

426

426

m128300

8

m128798

10

m130922

97

m131340

137

m131618

12

APR 06 2015

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit